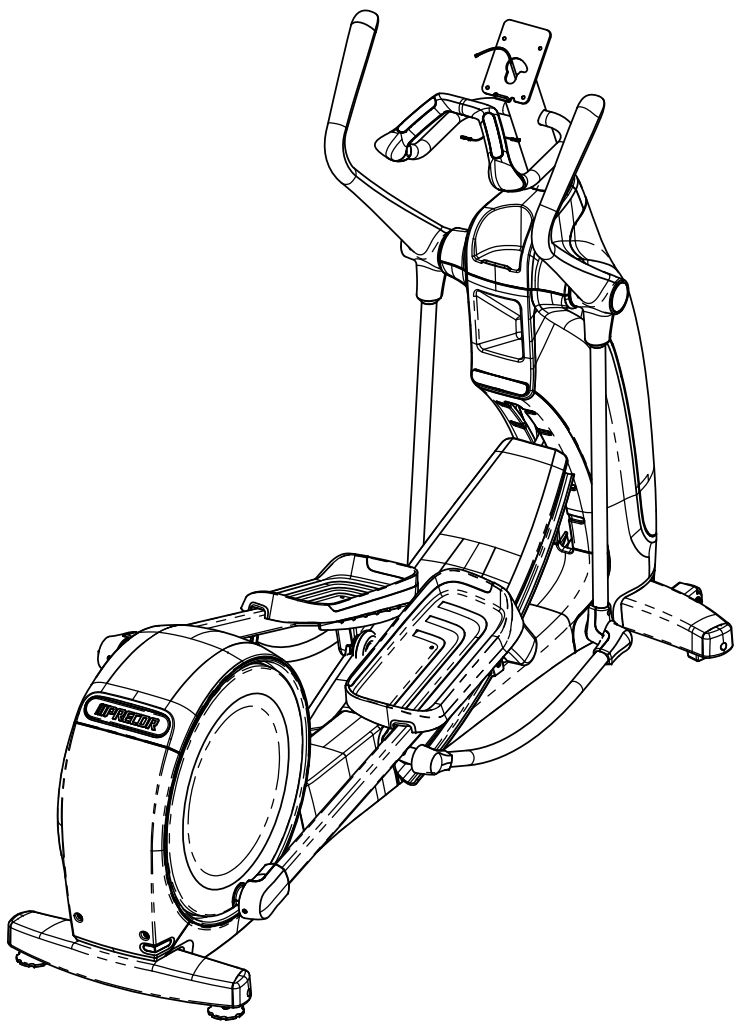


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PRODUCT:				PRECOR®			
EFX800-16 MOVING ARMS							
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CS	08/03/16	SM	A	1 OF 5	304283-101	A03	

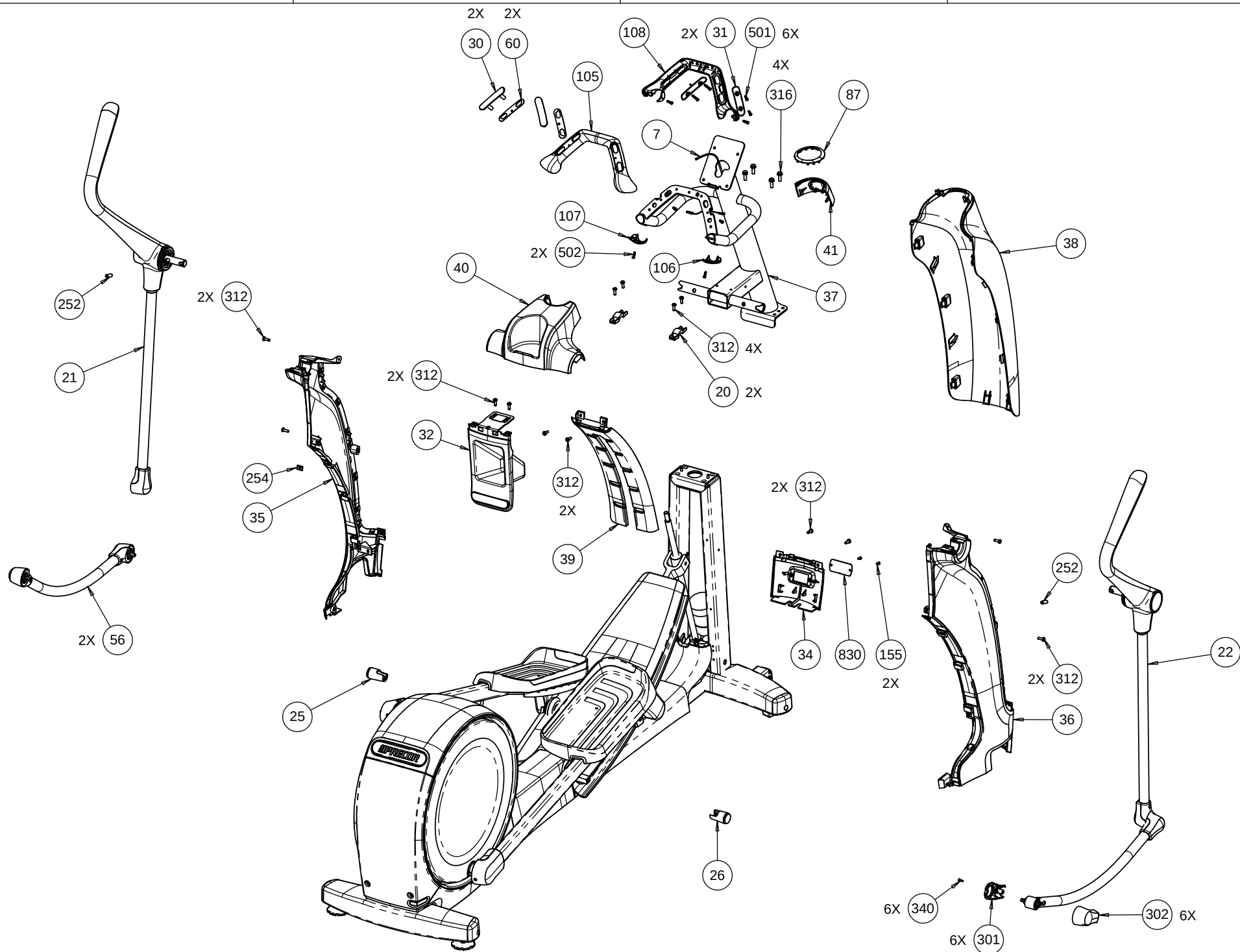
DRAWING TEMPLATE REV: D

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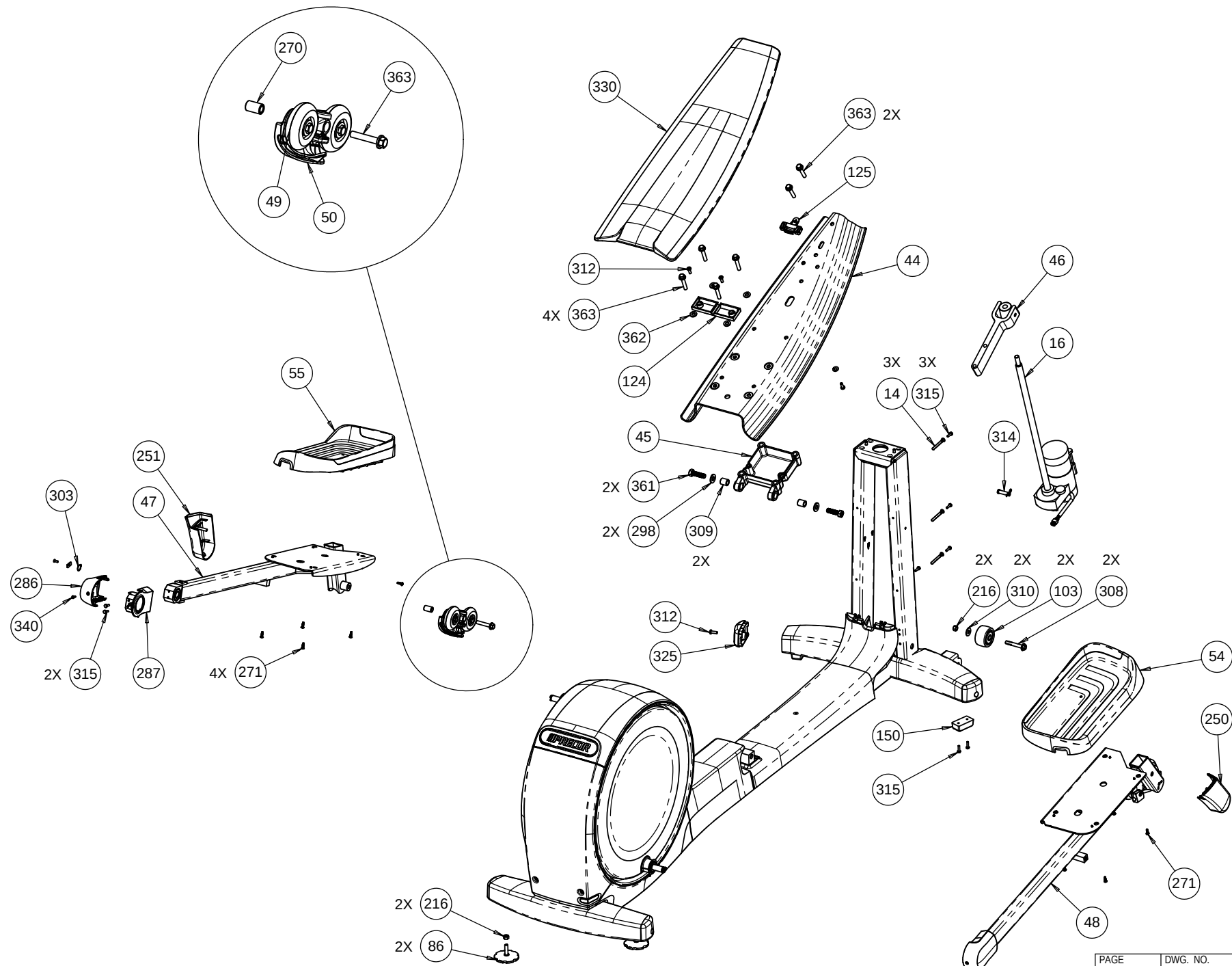


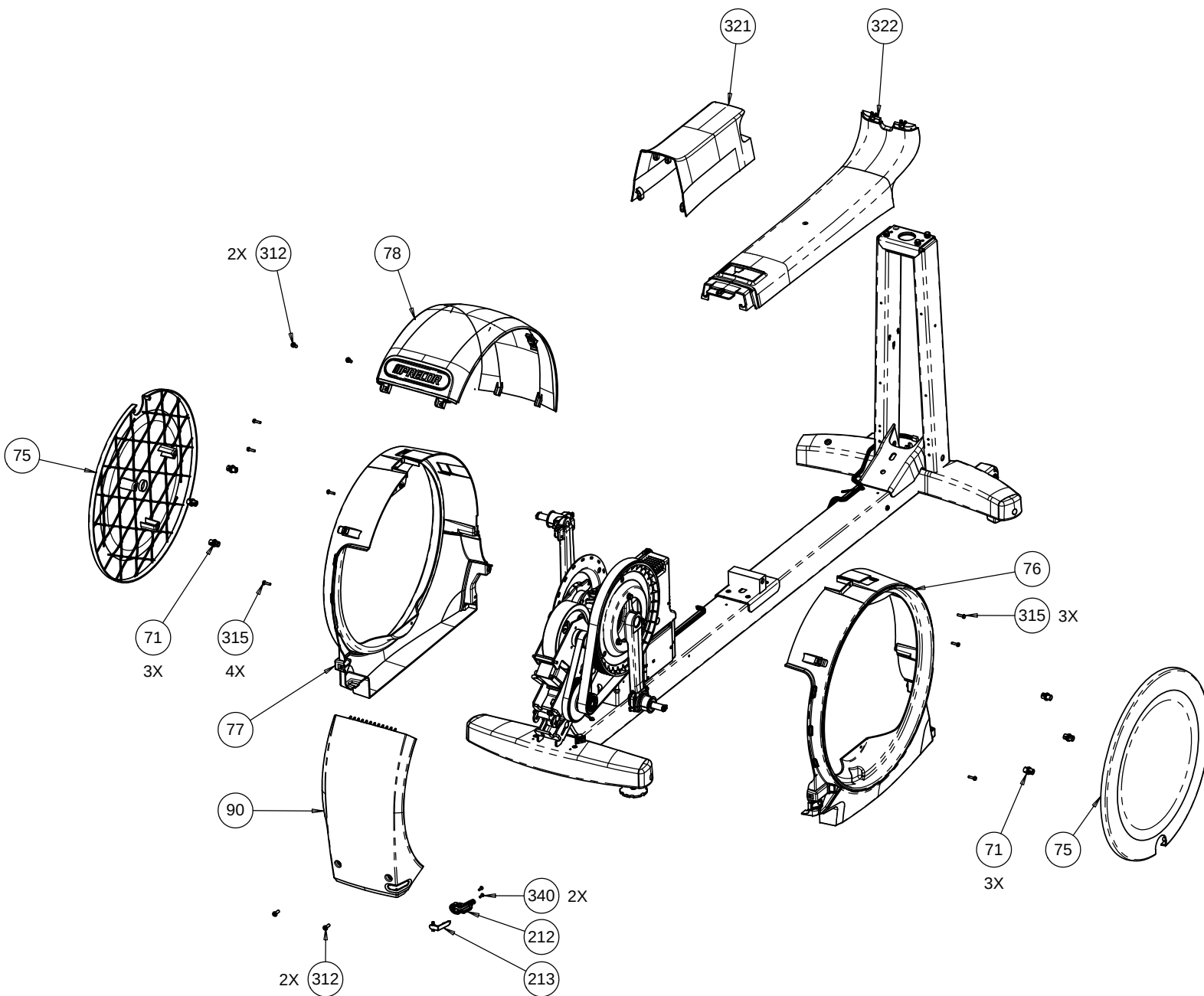
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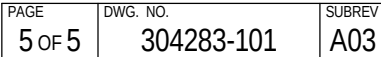
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BOM.Item Description	Bubble Numbers	SAP Material #
PCA, ACTIVE STATUS LIGHT, SPAM, 4 LED	6	PPP000000304016403
ASSY, LPCA & SW, EFX800-16	9	PPP000000304079108
WIRE CLAMP, .25 INCH FASTENER, METAL WRAP STYLE	14	PPP000000013217101
ACTUATOR, LIFT,SELF POWERED EFX, W/O NUT (ROHS)	16	PPP000000303324102
MANTIS - UPPER PIVOT ANCHOR	20	PPP000000303456101
ASSY,MOVING ARM,LH,GMS	21	PPP000000303486103
ASSY,MOVING ARM,RH,GMS	22	PPP000000303486104
TRANS CVR,LINK,LH,SILVER GRAY	25	PPP000000303529101
TRANS CVR,LINK,RH,SILVER GRAY	26	PPP000000303529102
ASSEMBLY, UPPER HHHR CONTACT WITH CARRIER	30	PPP000000303502101
CONTACT, HHHR LOWER, STAINLESS	31	PPP000000302414101
ASSY, ACC TRAY/BDGE, 800, TUNGSTEN	32	PPP000000303523102
LIFT COVER,INT PLT,TUNGSTEN	34	PPP000000303416102
ASSY,LIFT COVER,LH,TUNGSTEN	35	PPP000000303541102
ASSY,LIFT COVER,RH,TUNGSTEN	36	PPP000000303542102
ASSY, DISP MNT W/HHHR GRIP, GMS	37	PPP000000303610102
LIFT COVER, FRONT, ASSY,SILVER GRAY	38	PPP000000303507101
ASSY, LIFT COVER, REAR, TUNGSTEN	39	PPP000000303508102
LIFT COVER, TOP, TUNGSTEN	40	PPP000000303409103
ASSY,GSE NCK+FRT BDGE,TUNGSTEN	41	PPP000000303524102
RAMP, FORMED	44	PPP000000303562102
ASSY, HINGE, RAMP	45	PPP000000303570102
ASSEMBLY, LIFT NUT AND YOKE	46	PPP000000303563101
WHEEL,OVERMOLDED,BLACK	49	PPP000000048336101
WHEEL,OVERMOLDED,BLACK	49	PPP000000048336101
ASSEMBLY, WHEEL TRUCK	50	PPP000000303550101
ASSEMBLY, WHEEL TRUCK	50	PPP000000303550101
FOOT PEDAL, LH, TUNGSTEN/LED BLUE	55	PPP000000303467105
FOOT PEDAL, RH, TUNGSTEN/LED BLUE	55	PPP000000303467106
GASKET, HHHR CONTACT	60	PPP000000302418101
BELT, DRIVE, 470J12 POLY V	62	PPP000000010217148
BELT, DRIVE, 240J8 POLY V	64	PPP000000010217149
ASSY, GENERATOR AND EDDY BRAKE	65	PPP000000303431101
ASSY, STEP UP PULLEY AND TENSIONER	67	PPP000000303433102
ASSY,CATCH LATCH AND RECEIVER	71	PPP000000304313101
BATTERY,SLA,12V,4AH,.187 TABS	72	PPP000000012258040
COVER, REAR LPCA MOUNT	73	PPP000000303624101
COVER, LPCA FINGER GUARD	74	PPP000000303627101
COVER, DRIVE DISK,SILVER GRAY	75	PPP000000303490101
ASSY,COVER,DRIVE HSNG,RH,TUNGSTEN	76	PPP000000303497102
ASSY,COVER,DRIVE HSNG,LH,TUNGSTEN	77	PPP000000303493102
ASSY, DRIVE CVR, TUNGSTEN, NO BADGE	78	PPP000000303527105
FUSE,SLOW,10A,32V,1/4 DIA	79	PPP000000010427151
FOOT,ADJUSTING,NO LOGO,WITH LOCK NUT	86	PPP000000303093101
GASKET, NECK	87	PPP000000303412101
ASSY,COVER,DRIVE ACCESS,TUNGSTEN	90	PPP000000304363103
PLATE, TENSIONER TUG	102	PPP000000303432102
PLATE, TENSIONER TUG	102	PPP000000303432102
WHEEL, TRANSPORT W/ STEEL BUSHING	103	PPP000000303671102
MANTIS - HHHR COVER, FRONT	105	PPP000000303457101
HHHR COVER, LOWER RIGHT SIDE	106	PPP000000303459102
HHHR COVER, LOWER LEFT SIDE	107	PPP000000303459101
MANTIS - HHHR COVER, REAR	108	PPP000000303458101
FOOT, FIXED, BLACK	150	PPP000000031074105
SCREW, MACHINE, 10-24X1/2, PANHD, PHIL,BLK SHARPERIZED	155	PPP00000MGTN019050
SCREW, MACHINE, 10-24X1/2, PANHD, PHIL,BLK SHARPERIZED	155	PPP00000MGTN019050

SCREW, MACHINE, 10-24X1/2, PANHD, PHIL,BLK SHARPERIZED	155	PPP00000MGTN019050
ASSY,CBL,16AWG,MINI FIT,QDK,10A SB,9"	156	PPP000000302130009
CONN,QK DISC,TAB,187X032,45DEG,0.199"STUD MOUNT	159	PPP000000010622064
HARDWARE KIT, MA, EFX800, GMS	200	PPP000000303498103
BEZEL, ACTIVE STATUS	212	PPP000000303475102
ROCKER, ACTIVE STATUS LIGHT	213	PPP000000303528102
NUT,PLAIN,HEX,3/8-16,STL,CLR ZN	216	PPP00000KMCN038034
NUT,PLAIN,HEX,3/8-16,STL,CLR ZN	216	PPP00000KMCN038034
CABLE TIE,17 LONG,WHITE,NYL	219	PPP000000010123116
COVER,TRUCK PIVOT,LH,TUNGSTEN	251	PPP000000303505103
COVER,TRUCK PIVOT,RH,TUNGSTEN	251	PPP000000303505104
SCREW,SET,DOG POINT,3/8-16 X 1.25,NYLOCK,STL,BLK SHRP	252	PPP00000ERTE038125
SCREW,SET,DOG POINT,3/8-16 X 1.25,NYLOCK,STL,BLK SHRP	252	PPP00000ERTE038125
SCREW,SET,DOG POINT,3/8-16 X 1.25,NYLOCK,STL,BLK SHRP	252	PPP00000ERTE038125
SCREW,FLAT HD SOCKET CAP,1/4-20 X .625,STL,CLR ZN	253	PPP00000MACCN025062
CLIP,U TYPE, TINNERMAN, 1/4-20	254	PPP000000010136103
CLIP,U TYPE, TINNERMAN, 1/4-20	254	PPP000000010136103
CLIP,U TYPE, TINNERMAN, 1/4-20	254	PPP000000010136103
CLIP,U TYPE, TINNERMAN, 1/4-20	254	PPP000000010136103
LABEL, HOOD, ALUMINUM, NEW LOGO	255	PPP000000300678101
SPINDLE, PIVOT, WHEEL TRUCK, STAINLESS	270	PPP000000303511102
SPINDLE, PIVOT, WHEEL TRUCK, STAINLESS	270	PPP000000303511102
SCREW,SELF-TAP,TRI,PAN HD PHIL,#10 X 5/8,PLASTITE 48-2,STL,CLR Z	271	PPP00000PARCN019063
SCREW,SELF-TAP,TRI,PAN HD PHIL,#10 X 5/8,PLASTITE 48-2,STL,CLR Z	271	PPP00000PARCN019063
CUP, PEDAL MOUNT	277	PPP000000303521101
CUP, PEDAL MOUNT	277	PPP000000303521101
HHCS,3/8-16 X .75,NYLOCK,GR5 STL,CLR ZN	278	PPP00000HCCE038075
HHCS,3/8-16 X .75,NYLOCK,GR5 STL,CLR ZN	278	PPP00000HCCE038075
SCREW, MACHINE, 10-24X1/2, PANHD, PHIL,BLK SHARPERIZED	279	PPP00000MGTN019050
SCREW, MACHINE, 10-24X1/2, PANHD, PHIL,BLK SHARPERIZED	279	PPP00000MGTN019050
MACHINE SCREW, FLAT HEAD, STEEL, PHIL, 10-32X1/2, CLR ZN, NYLOK	283	PPP00000MPCE019050
COVER,OUTER PIVOT BLCK,SILVER GRAY	286	PPP000000303512101
COVER,INNER PIVOT BLCK,SILVER GRAY	287	PPP000000303513101
HHCS,3/8-16 X 4.00,NYLOCK,GR5 STL,CLR ZN	296	PPP000000013460103
WASHER,FLAT,NARROW,1/2,GR8 STL,CLR ZN	298	PPP00000WRCN050010
HOOK, WHEEL TRUCK	300	PPP000000303555101
HOOK, WHEEL TRUCK	300	PPP000000303555101
COVER, INNER LINK, SILVER GRAY	301	PPP000000303468101
COVER, INNER LINK, SILVER GRAY	301	PPP000000303468101
COVER, INNER LINK, SILVER GRAY	301	PPP000000303468101
COVER, INNER LINK, SILVER GRAY	301	PPP000000303468101
COVER, OUTER LINK, SILVER GRAY	302	PPP000000303455101
COVER, OUTER LINK, SILVER GRAY	302	PPP000000303455101
COVER, OUTER LINK, SILVER GRAY	302	PPP000000303455101
COVER, OUTER LINK, SILVER GRAY	302	PPP000000303455101
RETAINING RING,EXTERNAL,17.1,ROTOR CLIP P/N SH-66ST PA	303	PPP00000ABHN017001
COVER,PIVOT,MOVING ARM	305	PPP000000303479101
COVER,PIVOT,MOVING ARM	305	PPP000000303479101
ASSY,CBL,MOD,6P6C,1-1,24"	306	PPP000000304128024
ASSY,CBL,20AWG,6P5C,MINI-FIT,69"	307	PPP000000304108069
HHCS,3/8-16 X 2.50,SEMS .875 WASHER,NYLOCK,GR5 STL,CLR ZN	308	PPP00000HAECE038250
SPACER, RAMP PIVOT	309	PPP000000303572102
WASHER,FLAT,WIDE TYPA,3/8,STL,CLR ZN	310	PPP00000WCCN038008
WASHER,FLAT,WIDE TYPA,3/8,STL,CLR ZN	310	PPP00000WCCN038008
WASHER,FLAT,WIDE TYPA,3/8,STL,CLR ZN	310	PPP00000WCCN038008
SCREW,SELF-TAP,TRI,PAN HD PHIL,1/4-20 X .75,STL,BLK SHRP	312	PPP00000PANTN025075
SCREW,SELF-TAP,TRI,PAN HD PHIL,1/4-20 X .75,STL,BLK SHRP	312	PPP00000PANTN025075
SCREW,SELF-TAP,TRI,WASHER HD HEX,10-24 X .75,STL,CLR ZN,ERIELL	315	PPP00000PBDCA019075
SCREW,SELF-TAP,TRI,WASHER HD HEX,10-24 X .75,STL,CLR ZN,ERIELL	315	PPP00000PBDCA019075

SCREW,SELF-TAP,TRI,WASHER HD HEX,10-24 X .75,STL,CLR ZN,ERIELU	315	PPP0000PBDCA019075
HHCS,5/16-18 X 1.00,SEMS NARROW WASHER,NYLOCK,GR5 STL,CLR Z	316	PPP0000HAECE031100
COVER,RAMP-DRIVE TRANS,TUNGSTEN	321	PPP000000303492102
FRAME COVER,FORWARD,TUNGSTEN	322	PPP000000303454102
END CAP,FOOT,SILVER GRAY	325	PPP000000303417101
WASHER,WAVE,OVERLAP,TRIPLE,.620,STL,SMALLEY P/N SSR-0087	328	PPP0000WAGNN062001
WASHER,FLAT,.75 X 1.125 X .031,STL	329	PPP00000WNNN075003
COVER,RAMP,TUNGSTEN	330	PPP000000303413102
BOLT, DRIVE LUG	332	PPP000000303449101
ASSY, HCOM EFX INPUT PULLEY	333	PPP000000303446101
PLATE, INPUT PULLEY SUBSTRATE	334	PPP000000303447101
SCREW,SELF-TAP,TRI,PAN HD PHIL,#8 X .50,PLASTITE,STL,BLK SHRP	340	PPP0000PARTN016050
SCREW,SELF-TAP,TRI,PAN HD PHIL,#8 X .50,PLASTITE,STL,BLK SHRP	340	PPP0000PARTN016050
SCREW,SELF-TAP,TRI,PAN HD PHIL,#8 X .50,PLASTITE,STL,BLK SHRP	340	PPP0000PARTN016050
SCREW,SELF-TAP,TRI,PAN HD PHIL,#8 X .50,PLASTITE,STL,BLK SHRP	340	PPP0000PARTN016050
SCREW,SELF-TAP,TRI,PAN HD PHIL,#8 X .50,PLASTITE,STL,BLK SHRP	340	PPP0000PARTN016050
SCREW,SELF-TAP,TRI,PAN HD PHIL,#8 X .50,PLASTITE,STL,BLK SHRP	340	PPP0000PARTN016050
BOLT,CARRIAGE,5/16-18 X 3.00,GR5 STL,CLR ZN	353	PPP00000BACN031300
BOLT,CARRIAGE,5/16-18 X 3.00,GR5 STL,CLR ZN	353	PPP00000BACN031300
HHCS,5/16-18 X 2.50,FULLTHREAD,GR2 STL,CLR ZN	354	PPP00000HJCN031250
NUT,5/16-18,HEX FLANGE,NYLON INSERT,GR5 STL,CLR ZN	354	PPP0000KBTGN031038
HHCS,5/16-18 X 2.50,FULLTHREAD,GR2 STL,CLR ZN	355	PPP00000HJCN031250
NUT,5/16-18,HEX FLANGE,NYLON INSERT,GR5 STL,CLR ZN	356	PPP0000KBTGN031038
HHCS,1/2-13 X 1.75,NYLOCK,GR8 STL,CLR ZN	361	PPP00000HECE050175
HFS,3/8-16 X 2.00,NYLOCK,GR5 STL,CLR ZN	363	PPP000000013516102
HFS,3/8-16 X 2.00,NYLOCK,GR8 STL,CLR ZN	363	PPP000000013620101
HFS,3/8-16 X 2.00,NYLOCK,GR8 STL,CLR ZN	363	PPP000000013620101
WASHER,EXTERNAL TOOTH LOCK,#10,STL,CLR ZN	365	PPP0000WAMCN019002
PLATE, RETENTION, CRANK PIN	367	PPP000000303543101
SCREW,SELF-TAP,TRI,TORX,#8 X 1.25,PLASTITE,STAINLESS	501	PPP000000013451125
SCREW,SELF-TAP,TRI,TORX,#8 X .688,PLASTITE,STAINLESS,BLK OXID	502	PPP000000013450068
SQUARE PLASTI-GROMMET, #8 FSTNR, .375 SQ X .156 MAX THCK	503	PPP000000013381101
WIRE CLIP WIRE HARNESS ASSEMBLY, RODEO GRIP	504	PPP000000303587101
BLANKING PLATE, INTERFACE	830	PPP000000303538101
WASHER,FLAT,SAE TYP A,5/16,STL,CLR ZN	907	PPP00000WBCN031007